## Revised Pre-Start Review Rules Take Effect in Ontario



PSR triggers haven't changed but there are new exemptions and a simplified Table

**Notice to Ontario employers:** Changes to OHS Pre-Start Review (PSR) rules took effect on January 1, 2022. Here's a quick briefing.

## What Is a PSR'

In 2000, Ontario adopted a rule (contained in Section 7 of the OHS *Industrial Establishments Regulation*) requiring a PSR before beginning to use certain kinds of potentially hazardous machinery, structures and protective elements for the first time. Carrying out a PSR involves performing a detailed engineering review and making necessary corrections before putting the equipment or process into use.

## Who Must Perform a PSR'

The duty to perform a PSR covers a 'factory,' which the OHS Act defines broadly as including manufacturing, repair, warehouse, retail, assembly, laundry and just about any other operation except a mine, construction project, logging operation or place where homework is carried out.

## What Are the PSR Changes

The equipment and processes triggering the need for a PSR haven't changed. However, the Table that lists triggers for a PSR and the exemptions associated with that trigger has been simplified. There are also 2 new sets of exemptions (listed in items 1 and 8).

Item	PSR Trigger	Exemption(s)
1	Either of the following applies:	All of the following requirements are met:
	1. More than 235 litres of flammable liquids	1. No more than 235 litres of flammable liquids are
	are located in a building or room	stored per adequate cabinet
	2. Flammable liquids are dispensed in a	2. No more than 3 cabinets containing flammable
	building, room or area	liquids are in a group of cabinets
		<ol><li>There's at least 30 metres between groups of</li></ol>
		cabinets containing flammable liquids
2	Any of the following are used as protective	<ol> <li>The protective element was installed when the</li> </ol>
	elements for an apparatus:	apparatus was manufactured, and:
	<ol> <li>Safeguarding devices signaling the</li> </ol>	i. the apparatus and protective element were
	apparatus to stop, including safety light	manufactured in accordance with, or modified to
	curtains and screens, area scanning	meet, current applicable standards; and
	safeguarding systems, radio frequency	ii. the apparatus has been installed in accordance with
	systems and capacitance safeguarding	current applicable standards, if any, and the
	systems, safety mat systems, two-hand	manufacturer's instructions
	control systems, two-hand tripping systems	2. The protective element wasn't installed when the
	and single or multiple beam systems	apparatus was manufactured, and:
	2. Barrier guards that use interlocking	i. the apparatus and protective element were
	mechanical or electrical safeguarding devices	manufactured in accordance with, or modified to
		meet, current applicable standards; and
		ii. the apparatus and protective element have been installed in accordance with current applicable
		standards, if any, and manufacturer's instructions
3	Material, <u>articles</u> or things are placed or	The rack or stacking structure is designed and tested
	stored on a structure that's a rack or stacking	for use in accordance with current applicable
	structure	standards
4	A process involves risk of ignition or explosion	The process is conducted inside a spray booth
'	creating a condition of imminent hazard to a	manufactured and installed in accordance with
	person's health or safety	current applicable standards
5	The use of a dust collector involves a risk of	None
	ignition or explosion creating a condition of	
	imminent hazard to a person's health or	
	safety	
6	A factory produces aluminum or steel or is a	None
	foundry that melts material or handles	
	molten material	
7	Any of the following are used:	The supporting structure was originally designed for
	<ol> <li>A travelling crane, overhead crane,</li> </ol>	the travelling crane, overhead crane, monorail crane,
	monorail crane, gantry crane, jib crane or	gantry crane, jib crane or other lifting device that's
	other lifting device suspended from or	being installed or used
	supported by a structure	2. The vehicle lift or hoist has been certified as
	2. A vehicle lift or hoist	meeting current applicable standards
8	A process uses or produces a hazardous	A portable device that extracts smoke, fumes or other
	biological or chemical agent and uses a	substances and that doesn't exhaust to the outdoors is
	ventilation system to limit worker exposure in	used
	accordance with any exposure limit set out in	
	Regulation 833 of the Revised Regulations of	
	Ontario, 1990 (Control of Exposure to	
	Biological or Chemical Agents) made under	
	the OHS Act	